

# Keratech® Eco R10

**Certified, extra-rapid hardening, eco-friendly, self-levelling mineral product for the high-performance, smooth finishing correction of irregular substrates, ideal for use in GreenBuilding. Low CO<sub>2</sub> emissions and very low volatile organic compound emissions, recyclable as an inert material at the end of its life.**

Keratech® Eco R10 rapidly develops a smooth finish and perfectly even surface with high levels of mechanical resistance, guaranteeing the subsequent laying of all types of coverings.



**GREENBUILDING RATING®**

**Keratech® Eco R10**

- Category: Inorganic Mineral Products
- Class: Self-levelling mineral products with HDE technology
- Rating: Eco 4

	 Recycled Recycled Mineral ≥ 30%	 CO <sub>2</sub> ≤ 250 g/kg	 Low Emission Indoor Air Quality	 Recyclable
	 Natural mineral content 77%	 CO <sub>2</sub> /kg emission 140 g	 Very low VOC emissions < 50 µg/m <sup>3</sup>	 Can be recycled as inert material

RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

**PRODUCT STRENGTHS**

- For internal use
- Thickness from 1 to 10 mm
- Long self-levelling time and extra-rapid hardening
- HDE Technology with extended flow
- Suitable for laying ceramic tiles, porcelain tiles, natural stone, hardwood floors and resilient materials using adhesives
- High dimensional stability and long-lasting performance

**ECO NOTES**

- Formulated with locally-sourced minerals meaning lower greenhouse gas emission during transportation
- Contains hypo-allergenic cements for added operator safety

**AREAS OF USE**

**Use**  
Self-levelling adjustment of irregular and uneven substrates, with extra-rapid setting and drying, compensated shrinkage and very low TVOC – Total Volatile Organic Compound. Made with hypoallergenic, low chromate content cements. Thickness from 1 to 10 mm.

**Compatible adhesives:**

- mineral adhesives with SAS technology, single and two-component organic mineral adhesives
- reactive-epoxy and polyurethane, single and two-component cement-based adhesives, dispersed in water or solvent solutions

**Covering materials:**

- porcelain tiles, ceramic tiles, klinker and cotto of all types and formats
- natural stone, recomposed materials, marble
- hardwood floors, textiles, rubber, PVC, linoleum
- protective resins for concrete
- raised floors

**Substrates:**

- mineral screeds made with Keracem® Eco Prontoplus, Rekord® Eco and Keracem® Eco as a binder or pre-mixed
- cement-based screeds
- prefabricated concrete or fresh concrete castings
- residual traces of cement-based adhesives

Flooring for internal use in residential, commercial and industrial applications and on heat-radiant slabs.

**Do not use**  
In external applications, on high flexible substrates subject to thermal expansion, on wet surfaces or substrates subject to moisture rising or which are in continuous contact with water.

## INSTRUCTIONS FOR USE

### Preparation of substrates

In general, substrates must be free of dust, oil and grease, free from any moisture rising, with no loose, flaky or imperfectly anchored parts such as residues of cement, lime, paint coatings and adhesives, which must be completely removed. The substrate must be stable, non-deformable, with no cracks and have already completed the hygrometric shrinkage curing period.

**Low-absorption substrates:** smooth substrates with very low absorption or which are completely non-absorbent, such as ceramic tiles, marble floor tiles, epoxy paints, residues of oxidised adhesives and smoothed concrete layers which are compact and properly anchored, must be prepared using mechanical abrasion or by applying Keragrip Eco, an eco-friendly adhesion promoter, following the instructions for use. Any substances used for surface treatment, such as wax or parting compounds, must be removed mechanically or using specific chemical products.

**High-absorption substrates:** on substrates which are compact but very absorbent, apply Primer A Eco or Primer AD Eco to reduce and regulate the level of absorption. In the case of absorbent substrates with weak consistency, apply Keradur Eco or Primer AD Eco. Respect the indicated waiting time before carrying out correction of the surface with a self-levelling product.

### Preparation

Prepare Keratech® Eco R10 in a clean container, first of all pouring in a quantity of water equal to approximately ¼ of the amount required. Gradually add Keratech® Eco R10 to the water in the container, mixing the paste with a low-rev (≈ 400/min.) helicoidal or trapezoidal agitator. Then add more water until a fluid, smooth, lump-free mortar is obtained. For best results, and to mix larger quantities of self-levelling product, a stirring device with vertical blades and slow rotation is recommended. Specific polymers with high-dispersion properties ensure that Keratech® Eco R10 is immediately ready for use. The amount of water to be added, indicated on the packaging, is an approximate guide. Keratech® Eco R10 features a high degree of self-levelling capacity. Adding extra water does not improve the workability of the product, and may cause shrinkage in the plastic phase of drying and result in less effective final performance with a reduction in surface hardness, compressive strength and adhesion to the substrate.

### Application

Keratech® Eco R10 is generally applied on the substrate with a smooth spreader or blade. The use of pumps for plasters allows for the levelling of extensive areas of surface in a very short time with absolute homogeneity. It is advisable to press down hard with the trowel during application so as to regulate the absorption of water and obtain maximum adhesion to the substrate. After that, the thickness can be adjusted as required. Use a roller to remove air bubbles contained in the self-levelling product, due to high absorbency of the substrate and prolonged or high-rev mixing. To achieve more precise thickness adjustment a steel comb may also be useful. If an additional correction layer is required, it must be applied as soon as the previous layer is ready for foot traffic (≈ 2 hrs at 23 °C and 50% R.H.) but after the application of Keragrip Eco eco-friendly adhesion promoter, following the instructions for use. After this interval it is necessary to wait ≈ 5 days and then apply Keragrip Eco, after which the subsequent applications may be carried out. In the case of low temperatures and high humidity it is advisable to keep the environment ventilated during application and during the hours immediately following application, in order to avoid the formation of condensation on the surface of the self-levelling product during the setting phase. Protect from air currents at actual floor level.

### Cleaning

Residual traces of Keratech® Eco R10 can be removed from tools with water before the product hardens.

## SPECIAL NOTES

**Deformable substrates:** for wood substrates or any substrate subject to flexure, apply eco-friendly adhesion promoter Keragrip Eco to a clean surface, following the instructions for use. Embed a 4x5 mm anti-alkali mesh in the adhesive and cover up to a thickness of ≤ 5 mm.

**High thicknesses:** in the case of correction with thicknesses greater than 10 mm (up to 25-30 mm), to be performed in one application, add ≈ 30% in weight of clean inert material with assorted granulometry from 0 to 4 mm during mixing of the paste. Before laying the product, apply eco-friendly adhesion promoter Keragrip Eco to improve adhesion to the substrate. Create elastic joints every ≈ 50 m².

**Special substrates:** anhydrite screeds must be dry and sanded as specified in the manufacturer's instructions, then waterproofed with water-based, eco-friendly surface isolation Primer A Eco, following the instructions for use. For subsequent laying of hardwood floors, create a smooth finish with thickness ≥ 3 mm.

## ABSTRACT

*Certified, high-performance correction of substrates with a maximum thickness of 10 mm, carried out using an eco-friendly, extra-rapid, HDE - High Dispersing Effect technology and smooth finish, mineral self-levelling product, compliant with standard EN 13813, class CT - C30 - F6, GreenBuilding Rating Eco 4, such as Keratech® Eco R10 by Kerakoll Spa, suitable for overlaying all types of flooring after approx. 12 hrs when applied at 23 °C and 50% R.H. Prepare, clean and make the substrate dimensionally stable first, then apply the product with a smooth spreader. Average coverage: ≈ 1.5 kg/m² per mm of thickness created.*

## TECHNICAL DATA COMPLIANT WITH KERAKOLL QUALITY STANDARD

Appearance	Pre-mixed, red-brown colour	
Apparent volumetric mass	≈ 1,15 kg/dm <sup>3</sup>	UEAtc/CSTB 2435
Mineralogical nature of inert material	silicate - crystalline carbonate	
Grading	≈ 0 - 650 µm	UNI 10111
Shelf life	≈ 6 months in the original packaging in dry environment	
Pack	Bags 25 kg	
Mixing water	≈ 6,2 l / 1 bag 25 kg	EN 12706
Specific weight of the mixture	≈ 2,02 kg/dm <sup>3</sup>	UNI 7121
Pot life	≥ 25 min.	
Self levelling time	≥ 20 min.	CSTB 2893-370
Temperature range for application	from +5 °C to +30 °C	
Maximum thickness	from 1 mm to 10 mm	
Foot traffic	≈ 2 hrs	
Waiting time before laying	≈ 12 hrs	
Coverage	≈ 1,6 kg/m <sup>2</sup> per mm of thickness	

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate.

## PERFORMANCE

<b>VOC INDOOR AIR QUALITY (IAQ) - VOLATILE ORGANIC COMPOUND EMISSIONS</b>		
Conformity	EC 1 plus GEV-Emicode	GEV certified 963/11.01.02
<b>HIGH-TECH</b>		
Adhesion to concrete after 28 days	≥ 1,5 N/mm <sup>2</sup>	EN 13892-8
Resistance to		
- compressive after 7 h	≥ 15 N/mm <sup>2</sup>	EN 13892-2
- compressive after 7 days	≥ 25 N/mm <sup>2</sup>	EN 13892-2
- Compressive strength after 28 days	≥ 30 N/mm <sup>2</sup>	EN 13892-2
- flexural after 28 days	≥ 6 N/mm <sup>2</sup>	EN 13892-2
- abrasion after 24 hrs	≤ 200 mm <sup>3</sup>	EN 12808-2
- parallel strain on laying level after 28 days	≥ 2,5 N/mm <sup>2</sup>	UNI 10827
Surface hardness after 28 days	≥ 50 N/mm <sup>2</sup>	EN 13892-6
Conformity	CT - C30 - F6	EN 13813

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

## WARNING

- **Product for professional use**
- abide by any standards and national regulations
- do not use Keratech® Eco R10 to correct substrate irregularities greater than 10 mm
- do not add other binders or additives to the mixture
- low temperatures and high relative humidity lengthen the drying time and can saturate the environment; this may have a negative effect on the quality of the surface of the self-levelling product
- an excessive quantity of water will reduce strength and the drying time
- before laying hardwood floors and resilient materials, check residual humidity with a calcium carbide hygrometer
- protect from direct sunlight and currents of air for the first 12 hrs
- respect the elastic joints present in the substrate
- if necessary, ask for the safety data sheet
- for unstable wooden types, particular substrates and other conditions, please consult the Kerakoll Worldwide Global Service 0536.811.516

The Eco and Bio classifications refer to the GreenBuilding Rating Manual 2011. This information was last updated in October 2011 (ref. GBR Data Report - 10.11); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.

Kerakoll  
Quality  
System

ISO 9001  
CERTIFIED

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